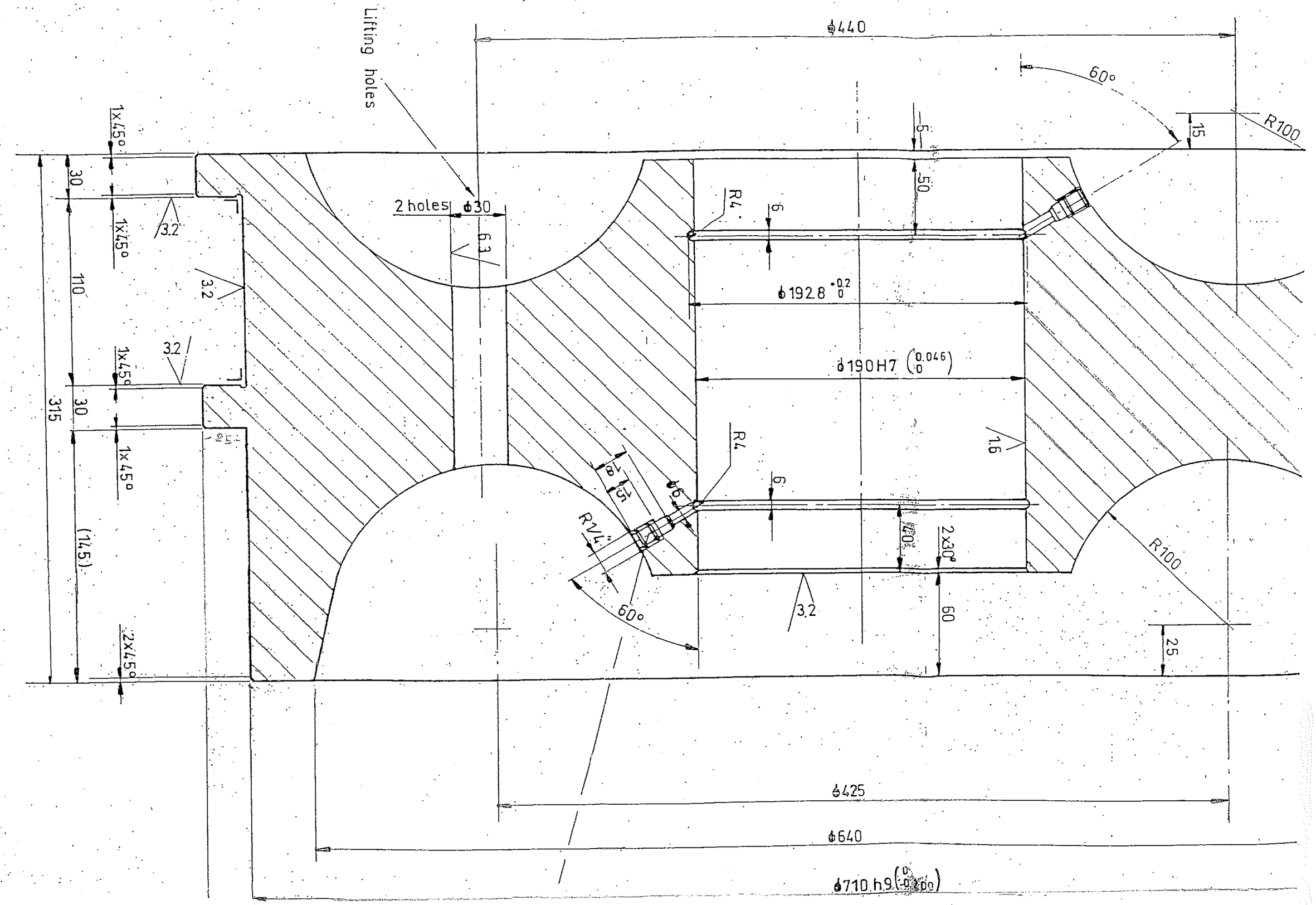
Lifting holes
2 holes ϕ30
ϕ440
60°
15
R100
5
50
R4
6
ϕ192.8 +0.2 0
ϕ190H7 (0.046 0)
1.6
R4
6
2x30°
40
R100
60
25
3.2
60°
R1/4
6
18
15
1x45°
30
110
315
30
(145)
2x45°
3.2
3.2
3.2
6.3
ϕ425
ϕ640
ϕ710 h9 (0 -0.200)